

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
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XSR

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE FC212033 (21102) CLUTCH, FAN			2. CODE IDENT 19207		3. SPI NO. AK 12688752	
4. NATIONAL STOCK NUMBER 2930-01-268-8752			5. DATE OF DRAWING 7-22-2011		6. REVISION B	
7. QUP 1 EA.	8. ICQ NONE	9. UNIT PACK WT. (LB) 35.0		10. UNIT PACK CU (CU FT) 0.573		11. UNIT PACK SIZE (INCHES) 11.0 X 10.0 X 9.0
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, METHOD 42		18. STEPS 1-B	19. REQ'D	20. DESCRIPTION PRESERVATIVE: MIL-PRF-32033		
13. CLEANING MIL-STD-2073-1D		2-C		WRAP: MIL-PRF-121, TY II		
		3-D		CUSHIONING: ASTM-D4727, TY CF, CL DOM		
14. DRYING MIL-STD-2073-1D		4-E	1	CONTAINER: ASTM-D5118, TY CF, CL DOM		
		5-F	1	BAG: MIL-DTL-117, TY 1, CL E, ST 1		
15. PACKING		6-G	1	CONTAINER: ASTM-D5118, TY CF, CL WR		
a. LEVEL A MIL-STD-2073-1D AND NOTE H						
b. LEVEL B MIL-STD-2073-1D AND NOTE H						
16. MARKING MIL-STD-129						

## 17. NOTES / DRAWING

- A. INSPECT PRESERVATION, UNIT PACK, AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.
- B. APPLY PRESERVATIVE TO UNPAINTED EXTERIOR METALLIC SURFACES.
- C. SINGLE WRAP REQUIRED. COMPUTE SIZE IN ACCORDANCE WITH MIL-STD-2073-1D. SECURE WRAP WITH TAPE.
- D. FIBERBOARD FILLER PADS AND/OR DIE CUTS SHALL BE DEVISED AND USED TO IMMOBILIZE ITEM AND PREVENT DAMAGE TO ITEM OR CONTAINER.
- E. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH ASTM-D1974, METHOD 2B6.
- F. CLOSE BAG BY HEAT SEAL.
- G. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH ASTM-D1974, METHOD 2B6.
- H. LEVEL A PACKING SHALL BE ACCOMPLISHED USING WOOD-CLEATED PANELBOARD SHIPPING BOXES, CONFORMING TO ASTM-D 6251, TYPE III, CLASS 2 OR NAILED WOOD BOXES CONFORMING TO ASTM-D 6880, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT, CONFORMING TO ASTM-D 5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM-D 5168. CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IAW SPECIFIC, APPLICABLE METHODS OF ASTM-D 1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.

**UNIT PACK WT, CU AND SIZES ARE ESTIMATED AND ARE PROVIDED FOR INTERNAL GOV. PURPOSES ONLY.**